



Test Instruction, Electrical

Applicable for W710 and Z710

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1 General

This document describes the test procedures for the electrical repair package.

2 Go/No-Go Test

This test verifies that the radio parameters of a mobile fulfil the GSM specifications. A mobile is considered good if all measurements pass. All results will be presented on the screen and can be printed out if a printer is available.

There are two options available for performing the GNG test, the Willtek 4202 GNG or SERP GNG. Choose one of the two.

2.1 Go/No-Go Test Preparations

2.1.1 RF Test Fixture (Conducted Test Method)

1. Remove the battery cover and RF plug according to Working Instructions, Mechanical.
2. Insert a test SIM and install a fully charged standard battery to the mobile.

NOTE! A Battery Eliminator (Dummy Battery) may be used in place of a standard fully charged battery if you use a power supply that meets the requirements that are documented in the Electrical Equipment List.

3. Attach the RF Probe/RF Holder to the mobile according to the pictures.
4. Install the RF Cable to the RF Probe.



2.1.2 RF Coupler (Radiated Test Method)

1. Insert a test SIM and a fully charged standard battery. It is very important that a standard fully charged battery is used; otherwise, there is a risk for wrong test results.
2. Position the handset in the coupler as shown.



Rohde & Schwarz Coupler



2.2 Willtek 4202 GNG

1. For the W710, start the instrument and run the test script:
 - “W710 Z710 HL” if using the RF fixture.
 - “W710 RS CP” if using the Rhode & Schwarz coupler.
2. Follow the Instructions presented on the test instruments display.

1. For the Z710, start the instrument and run the test script:
 - “W710 Z710 HL” if using the RF fixture.
 - “Z710 RS CP” if using the Rhode and Schwarz coupler.
2. Follow the Instructions presented on the test instruments display.

2.3 SERP GNG

NOTE! For complete and detailed user instructions, see the SERP Users Manual that gets placed on the Desktop after SERP is installed.

1. On a PC with SERP installed, start the SERP program by double clicking on the “**RepairManager.exe**” icon on the desktop.
2. Click on “**Settings**” in the SERP Window and verify that the test instrument and the GPIB address correspond.
3. Click on the “**GoNogo**” tab and verify that the “**cable**” (or the **coupler**) and “**signaling**” settings are selected under the “**Coupler**” and “**Mode**” windows respectively. Click on “**Apply**” and then the “**OK**” button.
4. Enter (or scan) the IMEI number of the mobile to be tested into the “**Enter IMEI**” box in the SERP Window and click on the “**Load**” button. The appropriate phone model will be displayed.
5. In the SERP window, check the “**Final GoNogo Test**” box only. Click on the “**Start Test**” button and follow the instructions. (Power on the phone when the “**Call Connection**” dialog box appears.)

3 Calibration

The Calibration Program in SERP should only be run as directed by the Electrical Troubleshooting Guide or the Component Placing Guide.

NOTE! A Test Program must be loaded in the handset before performing the calibration routine. After calibration the handsets must be re-customized with signalling SW.

3.1 Flashing the Test Program (ITP) into the Mobile

Flash the “W710 or Z710 Test Program” software into the mobile by doing the following:

1. Attach a fully charged battery to the mobile.
2. Open the EMMA III application and log in.
3. Ensure the mobile is powered off.
4. While holding the “C” button connect the mobile to the USB Flash cable. (Once the USB Icon appears in the EMMA III window, you may release the “C” button.)
5. Select the “W710 ITP” or “Z710 ITP” protocol and follow the on screen instructions.

NOTE! Under most circumstances, the display on the mobile will be blank when the Test Program is installed.

3.2 Calibration Instructions

NOTE! For complete and detailed user instructions, see the SERP Users Manual that gets placed on the Desktop after SERP is installed.

1. On a PC with SERP installed, start the SERP program by double clicking on the **"RepairManager.exe"** icon on the desktop.
2. Click on the **"Settings"** button in the SERP Window to verify the test instrument, GPIB address and the COM Port matches the SERP settings. Click on **"Apply"** and then the **"OK"** button.
3. Enter (or scan) the IMEI number of the mobile to be calibrated into the **"Enter IMEI"** box of the SERP Window and click on the **"Load"** button.
4. In the SERP window, check the **"Calibration"** box only.
5. Connect the mobile to the test instrument using the RF fixture (refer to section 6.1.1).
6. Connect the Sony Ericsson Programming Interface Cable to the mobile's system connector.
7. Click on the **"Start Test"** button in the SERP window to start the Calibration routine (mobile will automatically turn on).
8. Monitor the progress of the calibration routine by viewing the information presented in the **"Test Manager"** window.
9. If a calibration routine fails, troubleshoot according to the W710 or Z710 Electrical Troubleshooting Guide.
10. After successful calibration, reinstall the antenna cover plug. Refer to the Working Instruction, Mechanical.

3.3 Updating the Commercial Software into the Mobile after Calibration

To be able to use the handset after calibration requires going through the Customization process which reloads the appropriate signalling code for the desired operator. Refer to the W710 and Z710 Build Swap Customization Instruction document for further details on the Customization process.



4 Revision History

Rev.	Date	Changes / Comments
A	2006-08-29	Initial Release
B	2006-09-18	New Quad Band Willtek 4202 GNG Script.